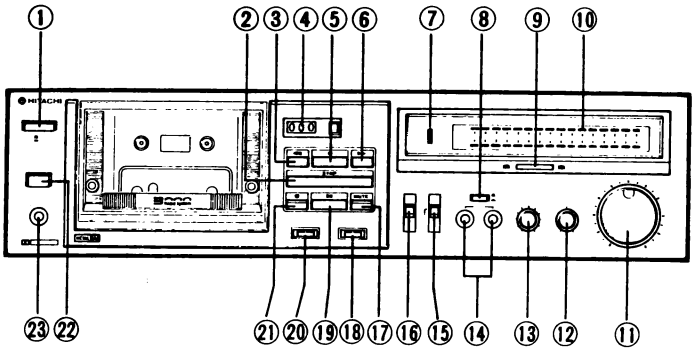
HITACHI
SERVICE MANUAL

TK	No. 1561E

D-E65
(U, C, FS, BS, AU, W)

The microprocessor (MB8844-340M) mounted in this unit is the same as that of the model D-E55. Their peripheral circuits are partially different, however, they have basically the same functions, so refer to the D-E55 technical information manual (No. 1471) for servicing this unit.



CONTENTS

KEY TO ILLUSTRATIONS

① Power (Mains) switch
② Stop button
③ Rewind button
④ Tape counter
⑤ Playback button
⑥ Fast forward button
⑦ Dolby NR indicator
⑧ Input select switch
⑨ Monitor switch
⑩ Digital peak meter
⑪ Recording level control
⑫ Recording balance control
⑬ Output level control
⑭ Microphone sockets
⑮ Dolby NR switch
⑯ Tape select switch
⑰ REC. Mute button
⑱ Timer switch
⑲ Pause button
⑳ Auto/Memory rewind switch
㉑ Record button
㉒ Eject button
㉓ Headphone socket

SAFETY PRECAUTION

The following precautions should be observed when servicing.

1. Since many parts in the unit have special safety related characteristics, always use genuine Hitachi's replacement parts. Especially critical parts in the power circuit block should not be replaced with other makes.
   Critical parts are marked with ⚠ in the schematic diagram and circuit board diagram.
2. Before returning a repaired unit to the customer, the service technician must thoroughly test the unit to ascertain that it is completely safe to operate without danger of electrical shock.

SPECIFICATIONS AND PARTS ARE SUBJECT TO CHANGE FOR IMPROVEMENT

STEREO CASSETTE TAPE DECK

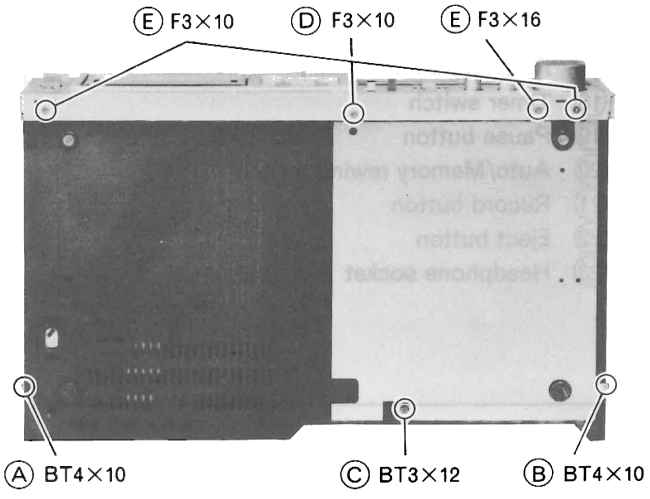
May 1981 **TOKAI WORKS**

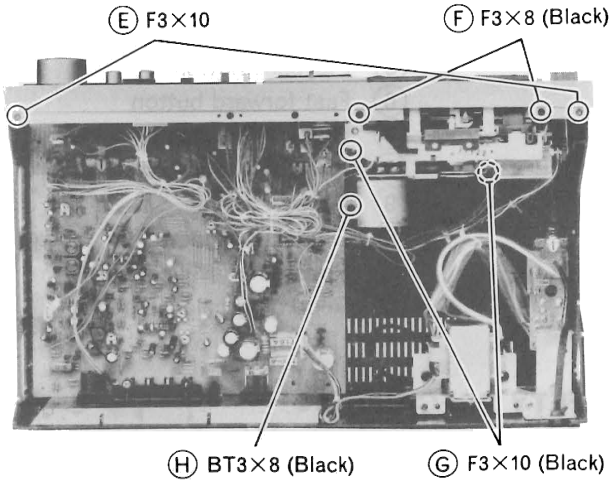
SPECIFICATIONS

Semi-conductors :	
Module :	1
ICs :	4
Transistors :	36 (U, C) 39 (FS, BS, AU, W)
Diodes :	47
LEDs :	6
Track System :	4 track 2 channel stereo
Tape :	Cassette tape (C-30, 60, 90)
Tape Speed :	4.75 cm/s
Recording System and Bias Frequency :	AC bias, 85 kHz
Erasing System :	AC erase
Erase Ratio :	65 dB or more (at 1 kHz)
Frequency Response :	
ER/UD (NOR) :	20 Hz ~ 18 kHz 30 Hz ~ 16 kHz (±3 dB) 30 Hz ~ 17 kHz *
EX/SX (CrO_2) :	20 Hz ~ 19 kHz 30 Hz ~ 17 kHz (±3 dB) 30 Hz ~ 18 kHz *
ME (Metal) :	20 Hz ~ 20 kHz 30 Hz ~ 18 kHz (±3 dB) 30 Hz ~ 19 kHz *
FeCr :	20 Hz ~ 18 kHz 30 Hz ~ 17 kHz (±3 dB) 30 Hz ~ 17 kHz *
S/N (Signal to Noise Ratio) :	
Dolby NR OFF :	60 dB (Weighted A, Reference 3% THD Metal Tape) 59 dB *
Dolby NR ON :	68 dB (Weighted A, Reference 3% THD Metal Tape) 67 dB *
Wow and Flutter :	0.04% (WRMS) 0.13% *
Input Sensitivity and Impedance :	
Microphone :	0.3mV, 300 ohms ~ 5k ohms
Line in :	60mV, 50k ohms or more
DIN (Record/Playback) :	0.3mV, 3.3k ohms (FS, BS, AU, W)
Output Level :	500mV
Output Load Impedance :	
Line out :	50k ohms or more
DIN (Record/Playback) :	50k ohms or more (FS, BS, AU, W)
Headphone :	8 ohms ~ 2k ohms
Distortion :	0.8% (1 kHz, 160 nWB/m)
Crosstalk :	60 dB or more (at 1 kHz)
Channel Separation :	30 dB or more (at 1 kHz)
Power Supply :	AC 120V, 60 Hz (U, C) AC 100-110V/115-127V/ 200-220V/230-250V, 50/60 Hz (W) AC 220V, 50 Hz (FS) AC 240V, 50 Hz (BS, AU)
Power Consumption :	22 W
Dimensions :	110 (H) × 435 (W) × 266 (D) mm
Weight :	4.7 kg
Motor :	Electronically controlled DC motor
Heads :	Cross gap metal R & P head Ferrite metal Erase head

***According to DIN 45 500**

DISASSEMBLY





1. Cassette door
Depress the eject button to open the cassette holder. Lift up the cassette door to remove it.

2. Upper cover
Remove Ⓐ and Ⓑ (two) screws.

3. Bottom cover
Remove Ⓑ, Ⓒ and Ⓓ (three) screws.

4. Front panel
1) Remove three knobs (Recording level, Output level and Recording balance).
2) Remove Ⓓ, Ⓔ and Ⓕ (eight) screws.

5. Cassette chassis
1) Remove Ⓕ and Ⓖ (four) screws.
2) Remove Ⓗ screw.

ADJUSTMENT

Perform the following adjustments in the sequence stated after cleaning the head, pressure roller and capstan with a head cleaning stick moisted in alcohol. Also, unless specially indicated otherwise, set the switches and controls to the positions indicated in the table.

Symbol No.	Switches and Controls	Position	Symbol No.	Switches and Controls	Position
S1	Monitor switch	TAPE	RV1L, R	Record level control	Max.
S2	Dolby NR switch	OFF	RV2L, R	Output level control	Max.
S3	Tape select switch	ER/UD (NOR)	RV3	Record balance control	Center
S4	Input select switch	LINE			

Item	Adjustments	Measuring Instrument and Connection			Check Tape	Mode	Adjusted Position	Adjusted Value	Remarks
		Measuring Instrument	Input Terminal	Output Terminal					
1	Tape speed	· Frequency counter	——	LINE OUT	MTT-111, 3000 Hz (3150 Hz*)	Playback	Semi-variable resistor in the motor	3000 Hz +30 −10 Hz (3150 Hz*)	See Note 1
2	Head azimuth	· VTVM	——	LINE OUT	MTT-316, 12.5 kHz	Playback	Azimuth adjusting screw	Output Max.	See Note 2
3	Digital peak meter	· Audio oscillator (400Hz) · VTVM	LINE IN	TP1L, R	——	Record	RT4L, R	Digital peak meter indicates 0 dB	See Note 3
4	Dolby NR	· Audio oscillator (5 kHz) · VTVM	LINE IN	TP1L, R	——	Record	RT2L, R	Level is boosted by 8 dB	See Note 4
5	Playback gain	——	——	——	MTT-150, 400 Hz, 20m Maxwell	Playback	RT1L, R	Digital peak meter indicates 0 dB	See Note 5
6 (1)	Bias current	Set RT5L, R to the center.							See Note 6
6 (2)		· Audio oscillator (1.2 kHz/ 12 kHz, 0 dB − 23 dB) · Attenuator · VTVM	LINE IN	LINE OUT	ER/UD tape	Record	RT3L, R	Output difference within 1 dB	
7	Record/ playback output	· Audio oscillator (400 Hz) · VTVM	LINE IN	LINE OUT	ER/UD tape	Record	RT5L, R	Digital peak meter indicates 0 dB	See Note 7

*According to DIN 45 500

Note :

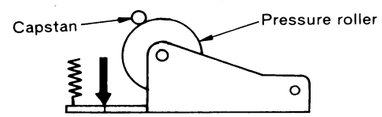
1. Adjust within 30 sec. after heat-running for more than 20 minutes.
2. When the maximum values of both channels are different, tune to the maximum value of the L channel. In this case, the difference between the maximum values of both channels should be within 2 dB.
3. 1) Set the monitor switch to the SOURCE position.
   2) Feed a 400 Hz signal to the LINE IN jacks in the recording mode and adjust the audio oscillator output so that the level of TP1L, R become 775 mV.
   3) Then, adjust RT4L, R so that the digital peak meter indicates 0 dB.
4. 1) Set the monitor switch to the SOURCE position.
   2) Feed a 5 kHz signal to the LINE IN jacks in the recording mode and adjust the audio oscillator output so that the level of TP1L, R become −30.4 dBm (23.5 mV).
   3) Then, adjust RT2L, R so that the level is boosted by 8 dBm when the Dolby NR switch is set to ON.
5. Playback a test tape (MTT-150, 400 Hz 20m Maxwell) and adjust RT1L, R so that the digital peak meter indicates 0 dB.
6. 1) Use Hitachi ER/UD tape.
   2) Set RT5L, R to the center.
   3) Set the monitor switch to the SOURCE position and feed a 1.2 kHz signal to the LINE IN jacks in the recording mode.
   4) Adjust the audio oscillator output so that the digital peak meter indicates 0 dB. Then, adjust the attenuator to lower the output level by 23 dB.
   5) Set the monitor switch to the TAPE position and read the playback output level of LINE OUT jacks.
   6) Then, set the audio oscillator frequency to 12 kHz and read the playback output level of LINE OUT jacks.
   7) Adjust RT3L, R so that the output level difference between two frequencies is within 1 dB.
7. 1) Use Hitachi ER/UD tape.
   2) Set the monitor switch to the SOURCE position and feed a 400 Hz signal to the LINE IN jacks in the recording mode.
   3) Adjust the audio oscillator output so that the level of LINE OUT jacks become 730 mV.
   4) Set the monitor switch to the TAPE position and adjust RT5L, R so that the digital peak meter indicates 0 dB.

INSPECTION OF MECHANISM

Check Item			Reference Value	Remarks
1	Pressure of pressure roller		200 to 270 gr	Note 1
2	Torque	Take-up	35 to 65 gr-cm	Measure in playback mode
		Fast forward	75 to 110 gr-cm	Measure in fast forward mode
		Rewind	75 to 110 gr-cm	Measure in rewind mode
3	Back-tension	Take-up turntable	1.7 to 4.5 gr-cm	Measure in playback mode
		Supply turntable	1.7 to 4.5 gr-cm	Measure in playback mode
4	Brake-torque	Take-up turntable	50 to 100 gr-cm	Measure in stop mode
		Supply turntable		

Note 1. Pressure of pressure roller

Set this unit in the playback mode and press the pressure roller in the direction of the arrow using a fan type tension gauge, and measure the pressure when the pressure roller is released from the capstan.



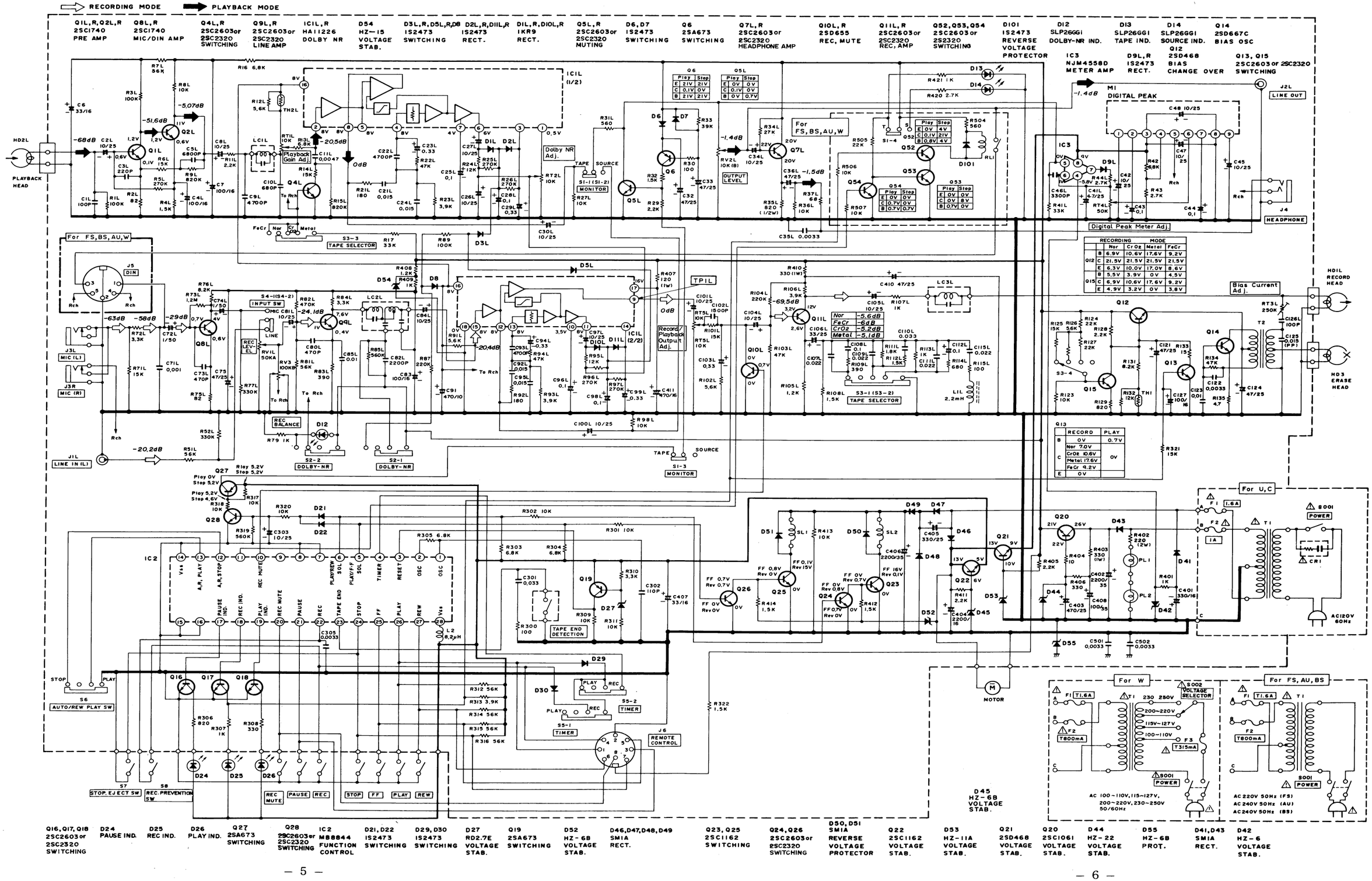
200 to 270 gr

LUBRICATIONS

Lubricate one or two drops of oil to rotating point or lubricate grease to sliding point.
Lubricate the respective parts listed once every 1000 hours or once a year under normal conditions of use.
Avoid oiling them excessively, or rotation may become irregular because of oil splashes.

Lubrication		Oil or Grease
Rotary section	Metal and metal	Pan motor oil (10W-40)
	Mold and metal	Sonic slider oil (#1600)
Sliding section	Metal and metal	Hitasol (MO-138)
	Mold and mold Mold and metal	White grease (FL-LUBE-A)
Spring resonance prevention		Froil (GB-TS-1)

SCHEMATIC DIAGRAM

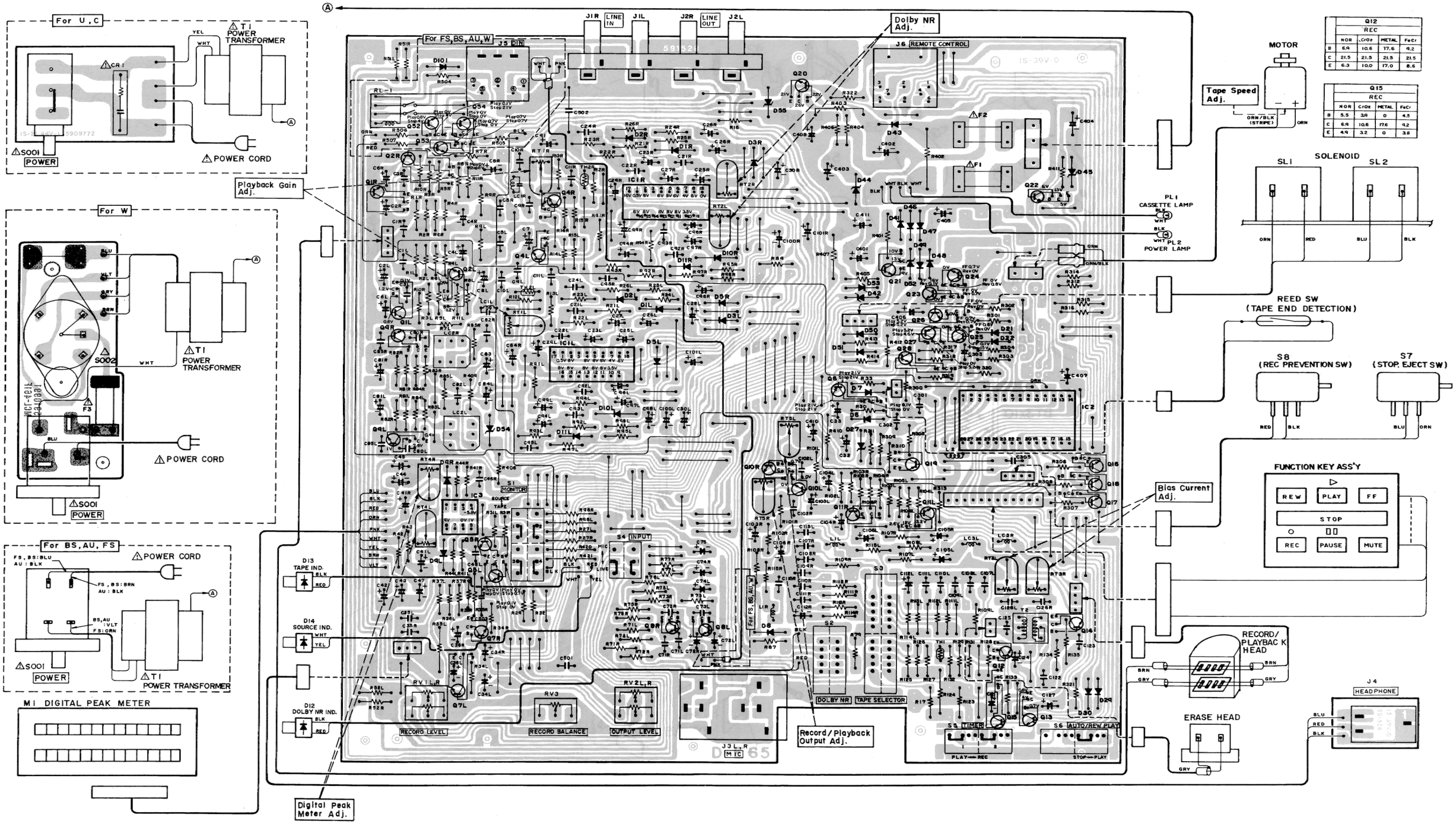


RECORDING		Nor	CrO2	Metal	FeCr
Q12	B	6.9V	10.6V	17.6V	9.2V
	C	21.5V	21.5V	21.5V	21.5V
Q15	E	6.3V	10.0V	17.0V	8.6V
	B	5.5V	3.9V	0V	4.5V
	C	6.9V	10.6V	17.6V	9.2V
	E	4.9V	3.2V	0V	3.8V

Q13	RECORD	PLAY
B	0V	0.7V
C	Nor 7.0V	0V
	CrO2 10.6V	
	Metal 17.6V	
	FeCr 9.2V	
E	0V	

Q16, Q17, Q18 2SC2603 or 2SC2320 SWITCHING
D24 PAUSE IND.
D25 REC IND.
D26 PLAY IND.
Q27 2SA673 SWITCHING
Q28 2SC2603 or 2SC2320 SWITCHING
IC2 MB8844 FUNCTION CONTROL
D21, D22 1S2473 SWITCHING
D29, D30 1S2473 SWITCHING
D27 RD2.7E VOLTAGE STAB.
Q19 2SA673 SWITCHING
D52 HZ-6B VOLTAGE STAB.
D46, D47, D48, D49 SM1A RECT.
Q23, Q25 2SC1162 SWITCHING
Q24, Q26 2SC2603 or 2SC2320 SWITCHING
D50, D51 SM1A REVERSE VOLTAGE PROTECTOR
Q22 2SC1162 VOLTAGE STAB.
D53 HZ-11A VOLTAGE STAB.
Q21 2SD468 VOLTAGE STAB.
Q20 2SC1061 VOLTAGE STAB.
D44 HZ-22 VOLTAGE STAB.
D55 HZ-6B PROT.
D41, D43 SM1A RECT.
D42 HZ-6 VOLTAGE STAB.
D45 HZ-6B VOLTAGE STAB.

CIRCUIT BOARD DIAGRAM



EXPLODED VIEW (Mechanism-FL-31A)

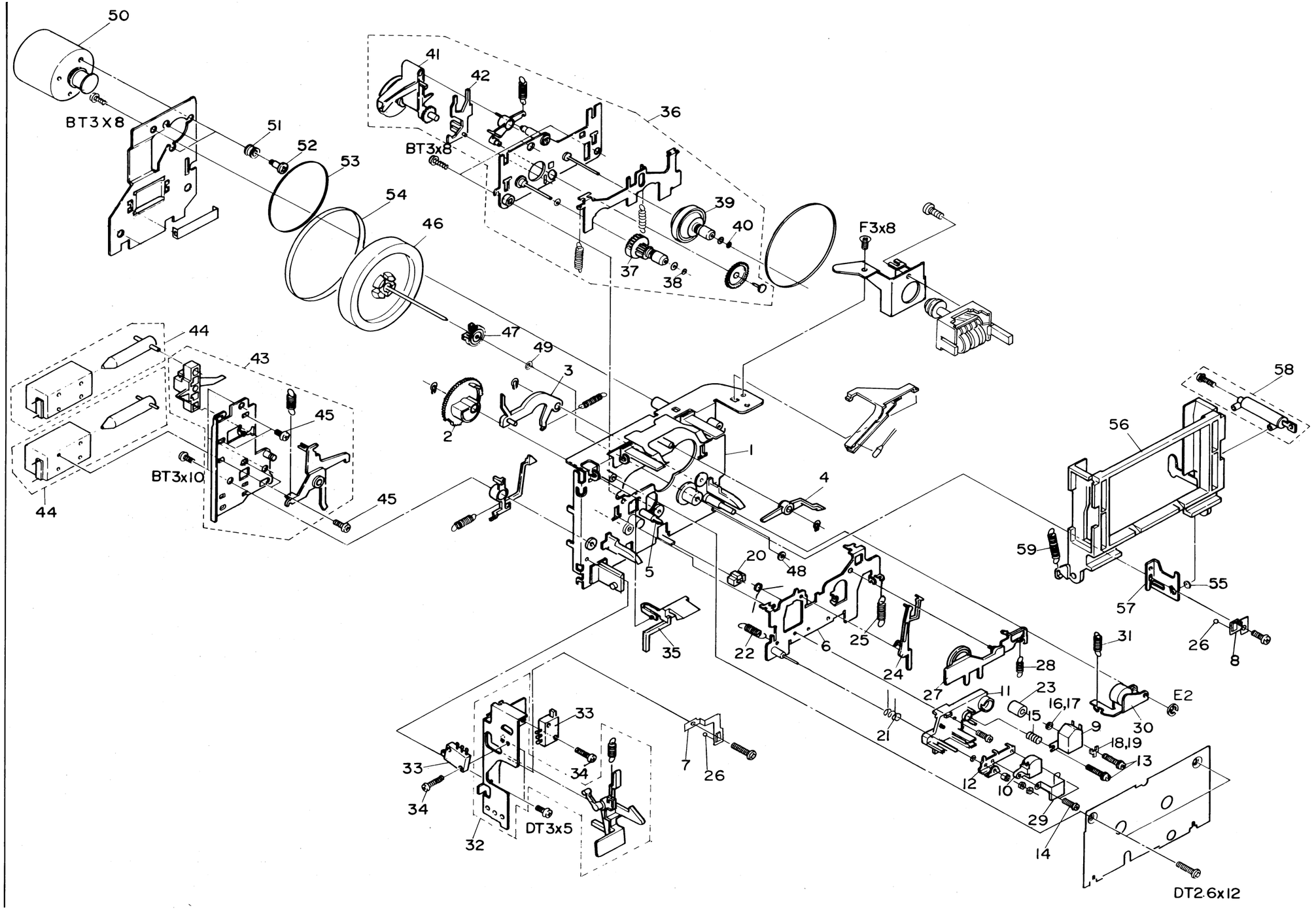
Note

1. Voltage measured at base of chassis with minimum volume control and no signal.
2. Nomenclature of Resistors and Capacitors.

	Circuit No.	
R101 150 RS·1·K	Value	No indicated Ω(Ohm) M : 1000 kΩ
	Tolerance	No indicated ±5% K : ±10% M : ±20%
	Wattage	No indicated ¼W
	Sort	No indicated Carbon film RC : Composition RW : Wire wound RS : Oxide metal film RN : Fixed metal film

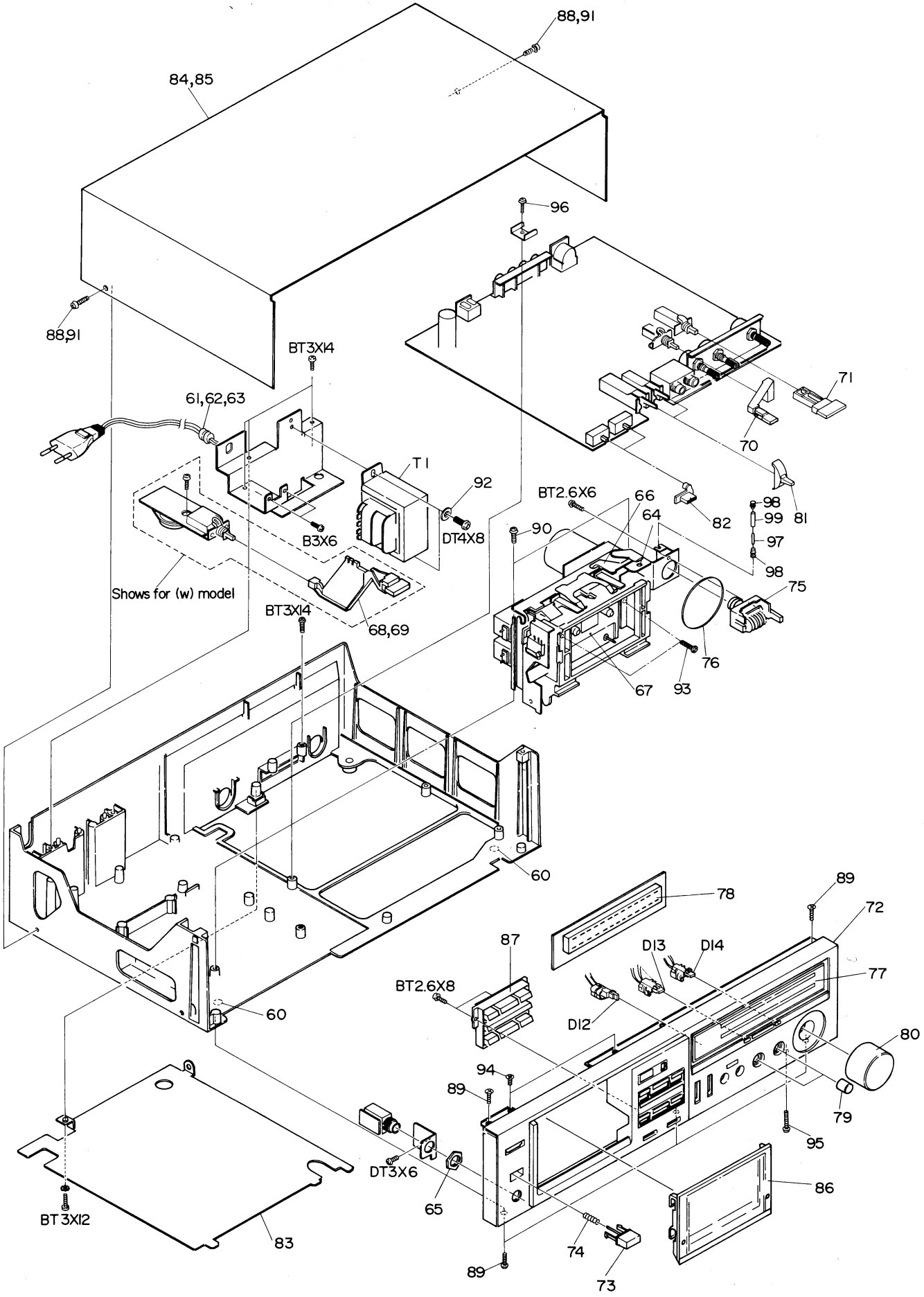
	Circuit No.	
C101 0.001·M	Value	No indicated μF P : PF
	Tolerance	No indicated ±10% J : ± 5% M : ±20% Z : +80%, −20% D : ±0.5pF C : ±0.25pF
	Sort	Ceramic
		Electrolitic
		Mylar
		Polyester
C102 0.1/16		Styrol
	Voltage	No indicated 50WV

3. Be sure to make your orders of resistors and capacitors with value, voltage, tolerance and sort.
4. When replacing capacitors marked with ※, use specified ones stated on parts list since required temperature characteristics.



Note : Components marked without numbers in this drawing are not specified as replacement parts.

EXPLODED VIEW (Cabinet)

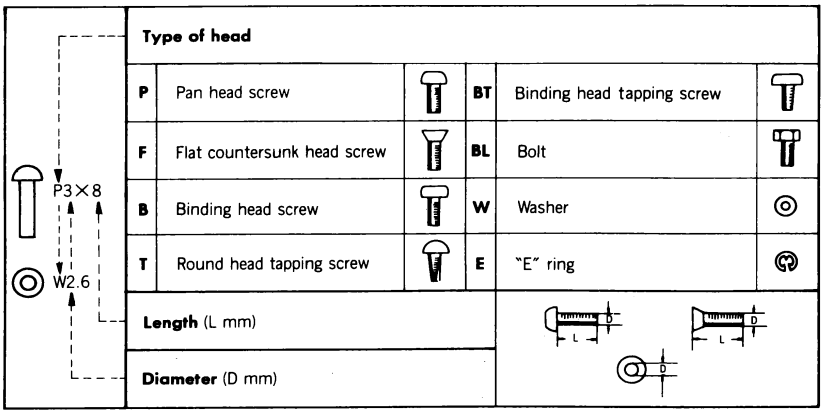


REPLACEMENT PARTS LIST

SYMBOL-NO	P-NO	DESCRIPTION
		CAPACITORS
⚠CR1	0219902	CR PACK 120 OHM 0.0033MF 450V (U)
⚠CR1	0219907	CR PACK (C)
C502	0209023	CERAMIC DISC (RESISTOR SHAPE) 3300P F+-30
C503	0209023	CERAMIC DISC (RESISTOR SHAPE) 3300P F+-30
		RESISTORS
RT 1LR	5007477	SEMI VARIABLE 10K OHM
RT 2LR	5007477	SEMI VARIABLE 10K OHM
RT 3LR	5007482	SEMI VARIABLE 250K OHM
RT 4LR	5007479	SEMI VARIABLE 50K OHM
RT 5LR	5007477	SEMI VARIABLE 10K OHM
RV 1LR	5000617	VARIABLE RESISTOR 50K OHM (A)
RV 2LR	5000872	VARIABLE RESISTOR 10K OHM (B)
RV 3	5000851	VARIABLE RESISTOR 100K OHM(B)
R135	0170473	FUSE RESISTOR 4.7 OHM+-5%
		SEMI-CONDUCTORS
D 1LR	5331503	DIODE 1KR9
D 2LR	5330573	DIODE 1S2473
D 3LR	5330573	DIODE 1S2473
D 5LR	5330573	DIODE 1S2473
D 6	5330573	DIODE 1S2473
D 7	5330573	DIODE 1S2473
D 8	5330573	DIODE 1S2473
D 9LR	5330573	DIODE 1S2473
D 10LR	5331503	DIODE 1KR9
D 11LR	5330573	DIODE 1S2473
D 12	5380362	LED SLP26GG1
D 13	5380362	LED SLP26GG1
D 14	5380361	LED SLP26UR1
D 21	5330573	DIODE 1S2473
D 22	5330573	DIODE 1S2473
D 27	5330847	DIODE RD2.7E-B2
D 29	5330573	DIODE 1S2473
D 30	5330573	DIODE 1S2473
D 41	5331422	DIODE SM-1A-02
D 42	5330392	ZENER DIODE SILICON HZ6B
D 43	5331422	DIODE SM-1A-02
D 44	5331491	ZENER DIODE HZ22-1
D 45	5330392	ZENER DIODE SILICON HZ6B
D 46-51	5331422	DIODE SM-1A-02
D 52	5330392	ZENER DIODE SILICON HZ6B
D 53	5330551	ZENER DIODE HZ11A
D 54	5330541	ZENER DIODE HZ-15
D 55	5330392	ZENER DIODE SILICON HZ6B
D101	5330573	DIODE 1S2473 (FS,BS,AU,W)
IC 1LR	5350561	IC HA 11226
IC 2	5365473	IC MB8844-340
IC 3	5350601	IC NJM4558D
Q 1LR	5321296	TRANSISTOR 2SC1740LN-RS
Q 2LR	5321296	TRANSISTOR 2SC1740LN-RS
Q 4LR	5322623	TRANSISTOR 2SC2320EF
Q 5LR	5322623	TRANSISTOR 2SC2320EF
Q 6	5320593	TRANSISTOR 2SA673C
Q 7LR	5322623	TRANSISTOR 2SC2320EF
Q 8LR	5321296	TRANSISTOR 2SC1740LN-RS
Q 9LR	5322623	TRANSISTOR 2SC2320EF
Q10LR	5322381	TRANSISTOR 2SD655E
Q11LR	5322623	TRANSISTOR 2SC2320EF
Q12	5321213	TRANSISTOR 2SD468C
Q13	5322623	TRANSISTOR 2SC2320EF
Q14	5322651	TRANSISTOR 2SD667C
Q15	5322623	TRANSISTOR 2SC2320EF
Q16-18	5322623	TRANSISTOR 2SC2320EF
Q19	5320593	TRANSISTOR 2SA673C
Q20	5321301	TRANSISTOR 2SC1061
Q21	5321213	TRANSISTOR 2SD468C
Q22	5320643	TRANSISTOR SILICON 2SC1162
Q23	5320643	TRANSISTOR SILICON 2SC1162
Q24	5322623	TRANSISTOR 2SC2320EF
Q25	5320643	TRANSISTOR SILICON 2SC1162
Q26	5322623	TRANSISTOR 2SC2320EF
Q27	5320593	TRANSISTOR 2SA673C
Q28	5322623	TRANSISTOR 2SC2320EF
Q52-54	5322623	TRANSISTOR 2SC2320EF (FS,BS,AU,W)
TH 1	5340232	THERMISTER 112103-2
TH 2LR	5340231	THERMISTER 112302-2
		TRANSFORMERS
⚠T 1	5212881	POWER TRANSFORMER (U,C)
⚠T 1	5212882	POWER TRANSFORMER (FS)
⚠T 1	5212883	POWER TRANSFORMER (BS)
⚠T 1	5212884	POWER TRANSFORMER (AU)
⚠T 1	5212885	POWER TRANSFORMER (W)
T 2	5260442	BIAS OSCILLATOR
		COILS
L 1LR	5150363	CHOKE COIL 2.2 MH
L 2	5152073	CHOKE COIL 8.2MICROH
		MISCELLANEOUS
	5658061	LED SOCKET (FOR D12, D13)
	5658071	LED SOCKET (FOR D14)
⚠	5746158	POWER CORD (FS, W)
⚠	5746342	POWER CORD (BS)
⚠	5746442	POWER CORD (U,C)
⚠	5746571	POWER CORD (AU)
PL1	5762035	PILOT LAMP (FOR CASSETTE ILLUMINATION)
PL2	5762036	PILOT LAMP (FOR POWER SWITCH)
⚠F 1	5721061	FUSE 1.6A (FS,BS,AU,W)
⚠F 1	5721161	FUSE 1.6A (U,C)

SYMBOL-NO	P-NO	DESCRIPTION
		MISCELLANEOUS
⚠ F 2	5720175	FUSE 0.8A (FS,BS,AU, W)
⚠ F 2	5721164	FUSE 1A (U,C)
⚠ F 3	5720171	FUSE (W)
J1LR, J2LR	5676261	PIN JACK ASSEMBLY (LINE IN, LINE OUT)
J 3LR	5679742	MIC JACK
J 4	5674193	HEADPHONE JACK
J 5	5651141	5P DIN SOCKET (FS,BS,AU, W)
J 6	5677131	8P DIN SOCKET (REMOTE)
LC 1LR	5120562	TRAP COIL
LC 2LR	5161665	DOLBY FILTER
LC 3LR	5120562	TRAP COIL
RL 1	5641141	REED RELAY (FS,BS,AU, W)
S 1	5634415	PUSH SWITCH (MONITOR)
S 2	5604227	LEVER SWITCH (DOLBY NR)
S 3	5604501	LEVER SWITCH (TAPE SELECTOR)
S 4	5634415	PUSH SWITCH (INPUT)
S 5	5624281	SLIDE SWITCH (TIMER)
S 6	5624281	SLIDE SWITCH (AUTO REWIND)
⚠ S001	5633482	PUSH SWITCH (POWER)[U, C]
⚠ S001	5633541	PUSH SWITCH (POWER)[FS, BS, AU]
⚠ S001	5633641	PUSH SWITCH (POWER)[W]
⚠ S002	5605083	ROTARY SWITCH (VOLTAGE SELECTOR)[W]
		FOR ACCESSORIES
	7740321	HEAD CLEANING STICK
	5895501	PATCH CORD
⚠	5662021	SOCKET ADAPTER (W)
		FOR CASSETTE DECK ASSEMBLY (FL-31A)
1	7341351	CHASSIS BASE ASSEMBLY
2	6430886	PLAY GEAR
3	6761783	PLAY ARM
4	6761821	PICK UP ARM
5	7740246	FELT
6	7339092	HEAD PLATE ASSEMBLY
7	7339801	HEAD PLATE HOLDER (A)
8	7339811	HEAD PLATE HOLDER (B)
9	5449011	RECORD PLAYBACK HEAD
10	5445351	ERASE HEAD
11	6765393	HEAD BASE
12	7336803	ERASE HEAD PLATE
13	7775211	SPECIAL SCREW
14	8741105	BIND SCREW
15	6321733	HEAD SPRING C
16	7771441	WASHER - 2 MMD
17	7771442	WASHER-2MMD
18	7332761	HEAD SPACER
19	7332762	HEAD SPACER
20	6581042	RUBBER FOR RECORD PREVENTION
21	6546831	SPRING FOR ERASE HEAD
22	6302375	SPRING
23	7574847	COLLAR
24	6761741	REWIND ARM
25	6301022	SPRING
26	0948492	BALL - 2MMD
27	6761707	TAKE UP IDLER ASSEMBLY
28	6320578	SPRING FOR TAKE UP IDLER
29	6990651	INSULATION PLATE FOR HEAD
30	7330581	PRESSURE ROLLER ARM ASSEMBLY
31	6301361	SPRING
32	7330662	EJECT HOLDER ASSEMBLY
33 (S7, 8)	5633361	PUSH SWITCH
34	0671310	DT SCREW-2.6MMDX10MM
35	6761814	RECORD PREVENTION ARM
36	6761696	REEL BASE ASSEMBLY
37	6414202	TURNTABLE ASSEMBLY (SUPPLY)
38	7778185	POLY SLIDER WASHER
39	6414213	TURNTABLE ASSEMBLY (TAKE UP)
40	7778185	POLY SLIDER WASHER
41	6761672	FF/REWIND ARM ASSEMBLY
42	6761732	SELECT SLIDER
43	7330726	SOLENOID PLATE ASSEMBLY
44	5642831	DC SOLENOID
45	8741403	BIND SCREW-3MMDX3MM
46	6373751	FLYWHEEL ASSEMBLY
47	6430932	FLYWHEEL GEAR
48	7786623	POLY SLIDER WASHER
49	7772623	SPRING
50	5576761	DC MOTOR ASSEMBLY
51	6589591	RUBBER PLATE
52	7539007	SPECIAL SCREW
53	6355193	BELT
54	6357301	FLYWHEEL BELT
55	7779793	POLYESTER WASHER
56	6761844	CASSETTE HOLDER
57	7330602	CASSETTE HOLDER SUPPORT
58	6763431	DAMPER ASSEMBLY
59	6301723	SPRING FOR EJECT SLIDER
		MISCELLANEOUS
60	7740603	FELT LEG
⚠ 61	0043793	BUSHING (U,C,AU)
⚠ 62	6711351	BUSHING (BS)
⚠ 63	6794081	BUSHING (FS, W)
64	7779977	WASHER
65	7772951	NUT
66	6761962	LAMP HOLDER
67	6633913	CASSETTE METAL ASSEMBLY
68	6290751	PUSH BUTTON ASSEMBLY (POWER)[U, C, FS, BS, AU]
69	6290752	PUSH BUTTON ASSEMBLY (POWER) (W)
70	6764932	PUSH BUTTON ASSEMBLY (INPUT)
71	6767111	PUSH BUTTON ASSEMBLY (MONITOR)
72	6224782	FRONT PANEL ASSEMBLY

SYMBOL-NO	P-NO	DESCRIPTION
		MISCELLANEOUS
73	6053532	EJECT BUTTON ASSEMBLY
74	6303115	SPRING FOR EJECT BUTTON
75	5559443	COUNTER
76	6354471	COUNTER BELT
77	6767021	LED FRAME ASSEMBLY
78	5310521	LED METER
79	6288303	KNOB ASSEMBLY-12MMD (REC BALANCE, OUTPUT)
80	6288183	KNOB ASSEMBLY-38MMD (REC LEVEL)
81	6299221	LEVER KNOB (TAPE, DOLBY NR)
82	6295611	SLIDE KNOB (AUTO REWIND, TIMER)
83	6042804	BOTTOM COVER
84	6044231	UPPER COVER (FS, BS, AU, W)
85	6044232	UPPER COVER (U, C)
86	6093331	CASSETTE DOOR ASSEMBLY
87	5639501	FUNCTION SWITCH ASSEMBLY WITH BUTTON
88	8699610	BT BIND SCREW-4MMDX10MM (U, C)
89	7781581	BT FLAT SCREW-3MMDX10MM
90	7781582	FLAT SCREW-3MMDX10MM(BLACK)
91	7781731	BT BIND SCREW-4MMDX10MM (FS, BS, AU, W)
92	0626577	SPECIAL WASHER
93	0678312	DT SCREW-2.6MMDX12MM (BLACK)
94	8602408	DT FLAT SCREW-3MMDX8MM (BLACK)
95	7781587	BT FLAT SCREW-3MMDX16MM
96	8699408	BT BIND HEAD SCREW-3MMDX8MM (BLACK)
97	5641092	REED RELAY
98	6576271	RELAY CAP
99	7575542	TUBE



When ordering hardware excluding stated on these lists, be sure to make your orders with type and size.

HITACHI

HITACHI SALES CORPORATION OF AMERICA
Eastern Regional Office
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Tel. 201-25-00

HITACHI SALES WARENHANDELS GMBH
A-1180/Wien, Kreuzgasse 27
Tel. (0043222) 439367/8

HITACHI SALES AUSTRALIA Pty Ltd.
153 Keys Road, Moorabbin, Victoria 3189 Australia
Tel. 95-8722

HITACHI Ltd. TOKYO JAPAN
Head Office : 5-1, 1-chome, Marunouchi, Chiyoda-ku, Tokyo
Tel. Tokyo (212) 1111 (80 lines)
Cable Address : "HITACHY" TOKYO
Codes : All Codes Used

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